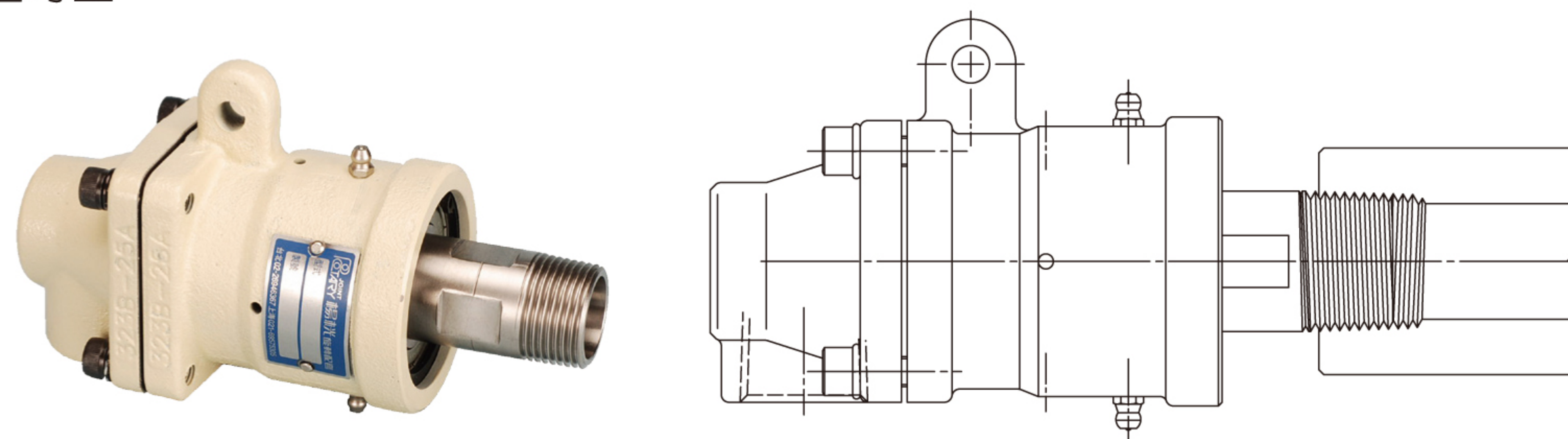


If there is slight swinging from side to side after the rotary joint is installed on the roll, especially for rolls with taper pipe thread, an incorrect pitch diameter might have been made during fabrication. To solve this problem a flange type should be used.

旋轉接頭安裝於滾輪上，通常皆會少許的擺動，尤以錐度管牙為甚。其原因為製做時忽略了有效牙徑的正確性，如為改善此缺點，可採用較易加工製做的法蘭式。

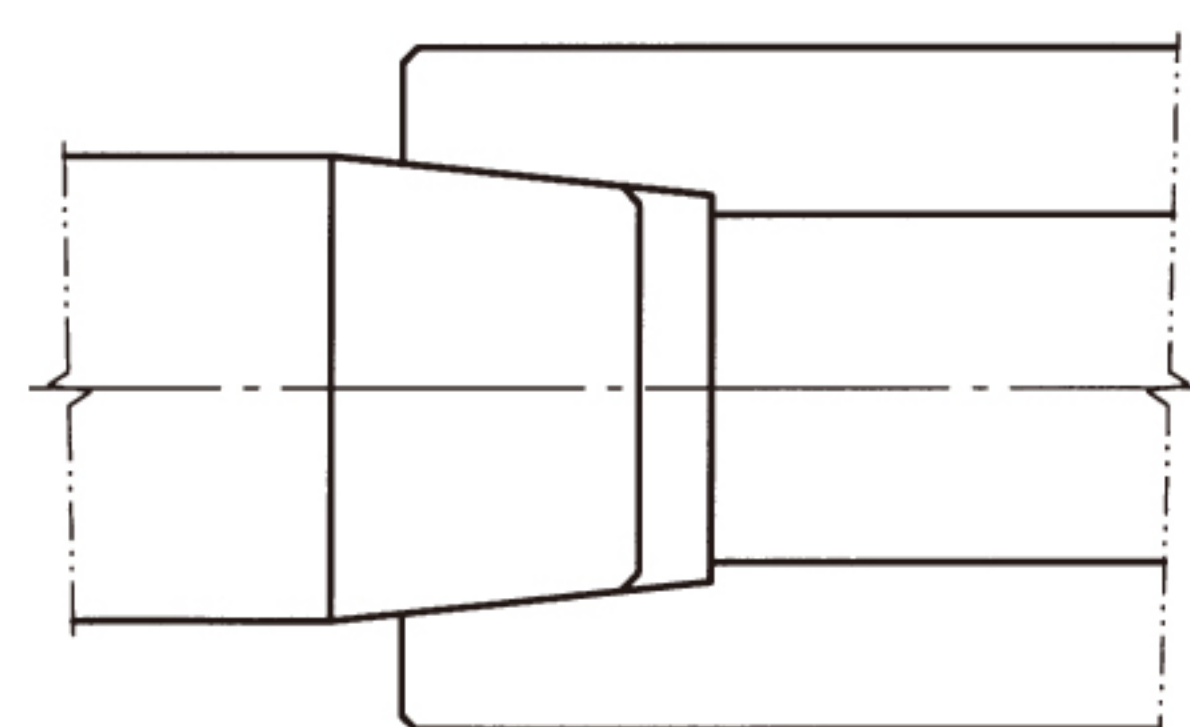
TAPER PIPE THREAD

管牙型



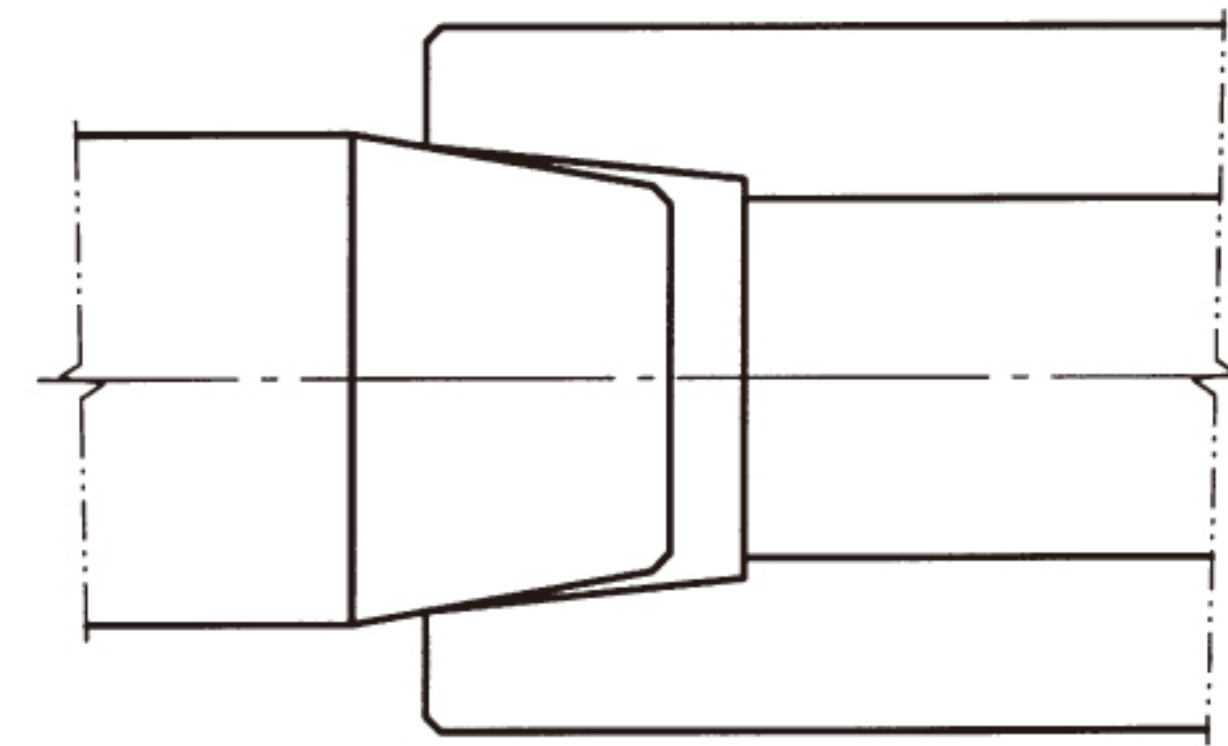
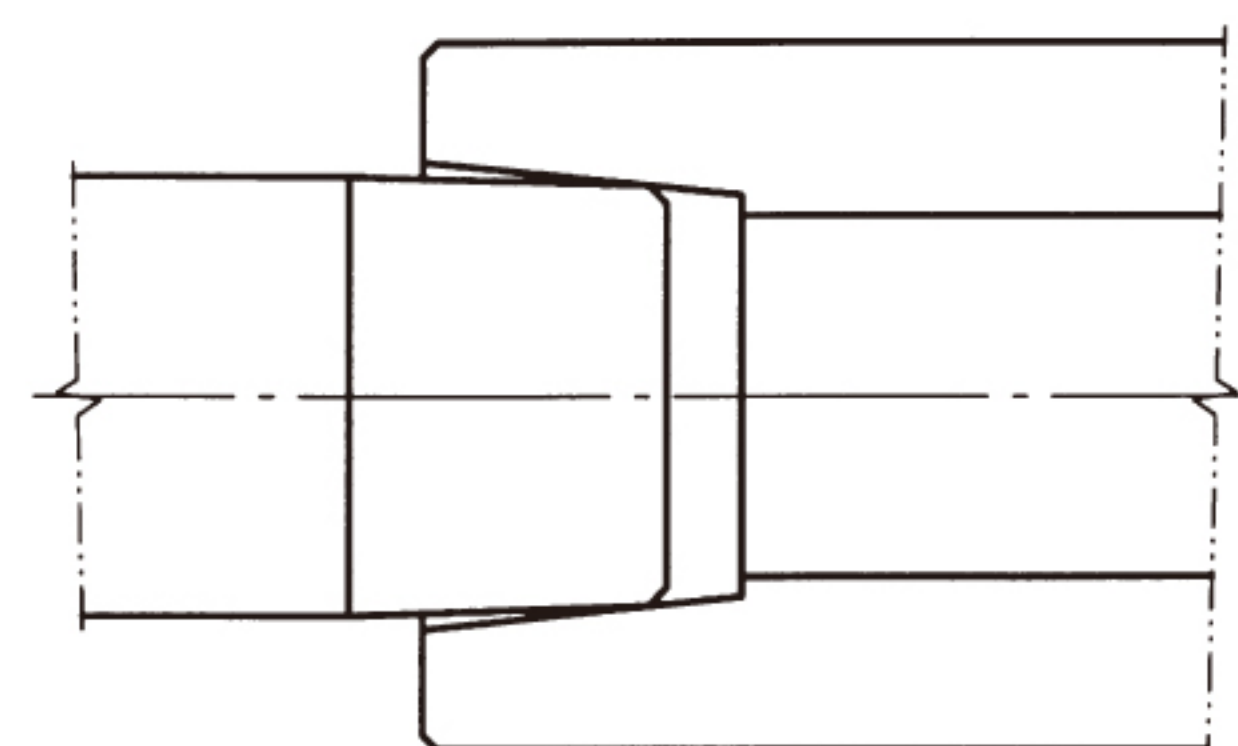
CORRECT INSTALLATION

正確配合



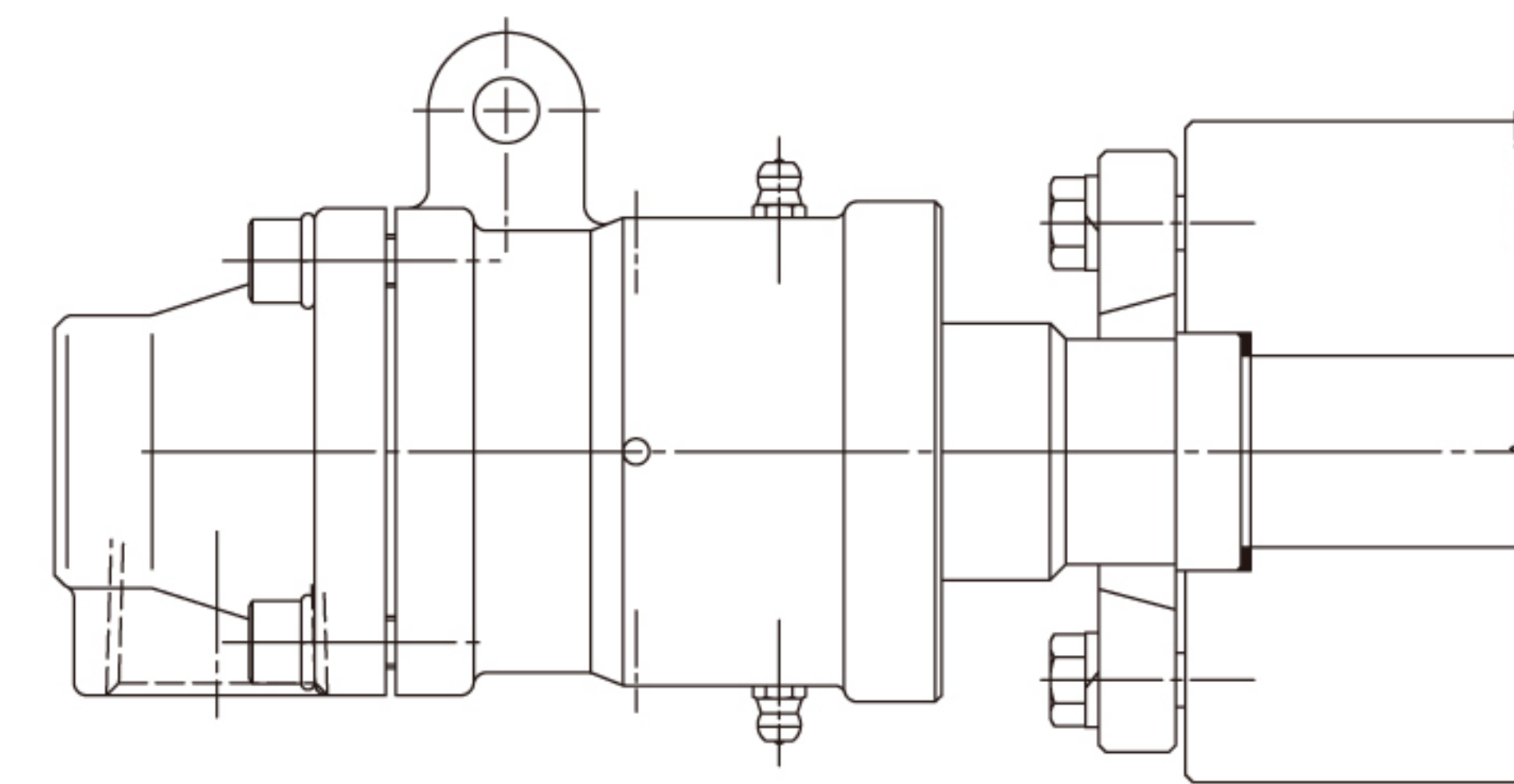
INCORRECT INSTALLATION

不正確配合



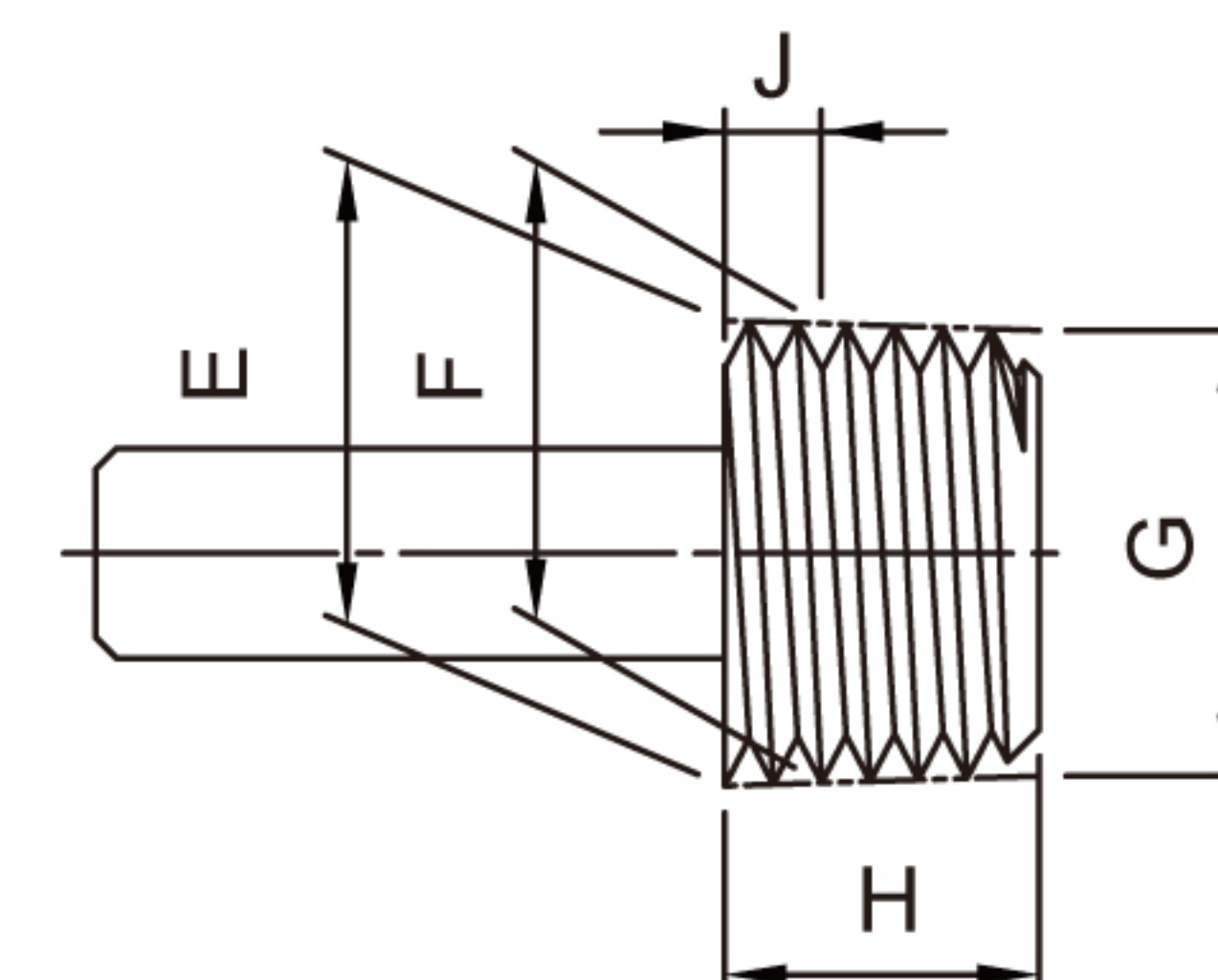
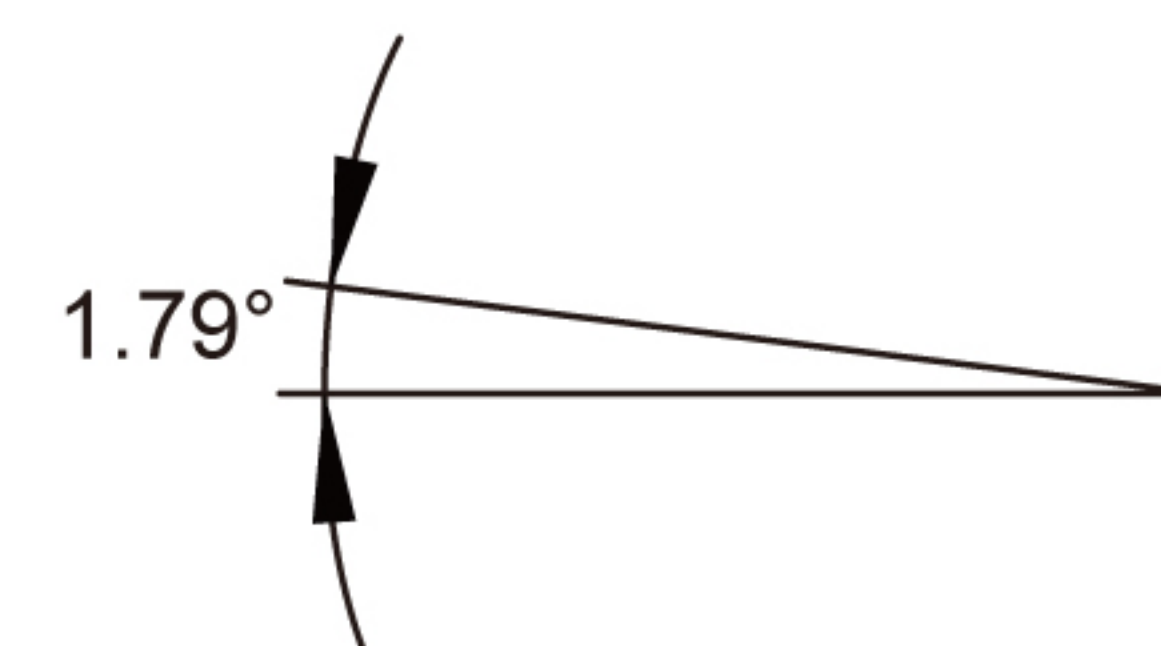
FLANGE TYPE

法蘭型



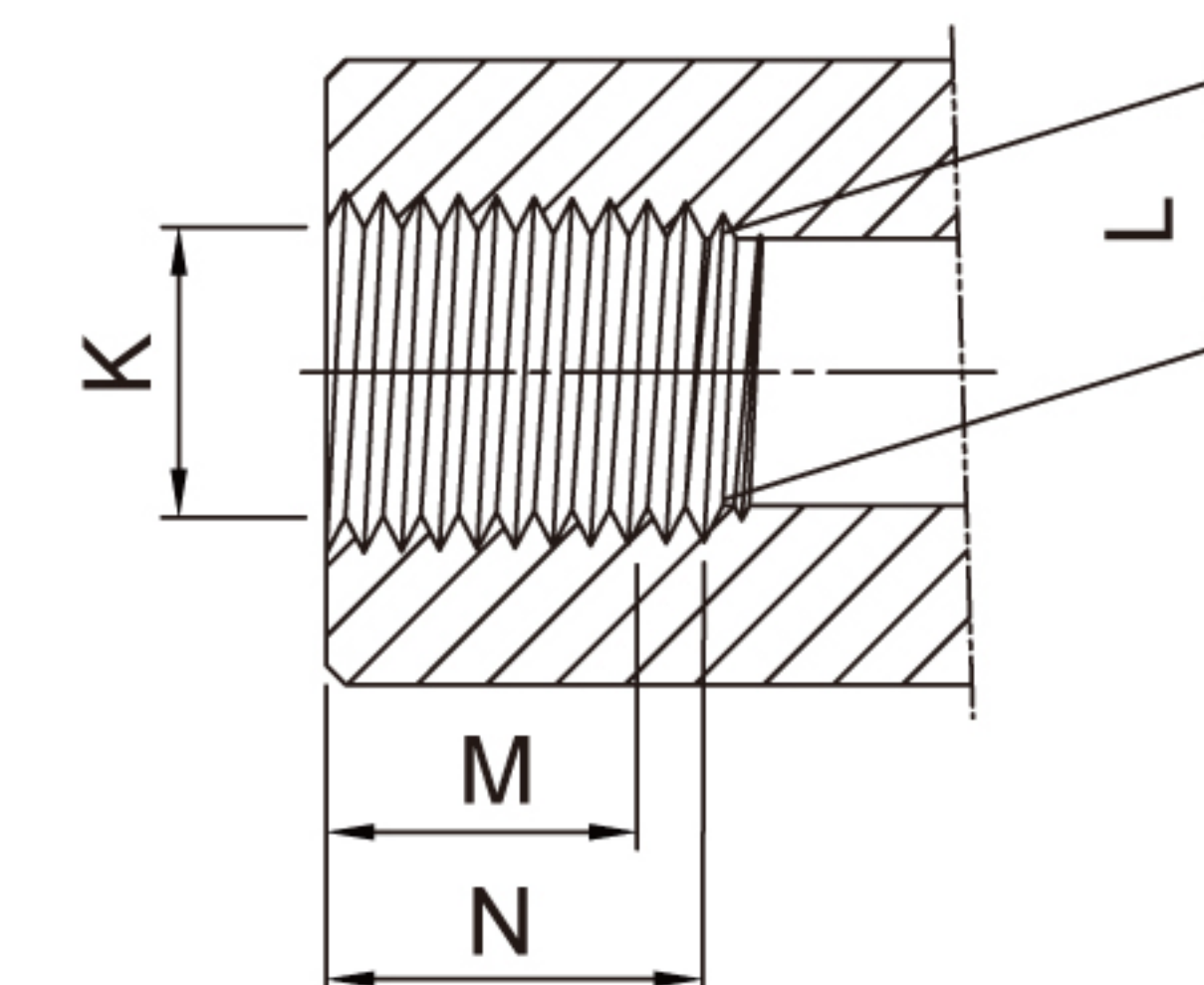
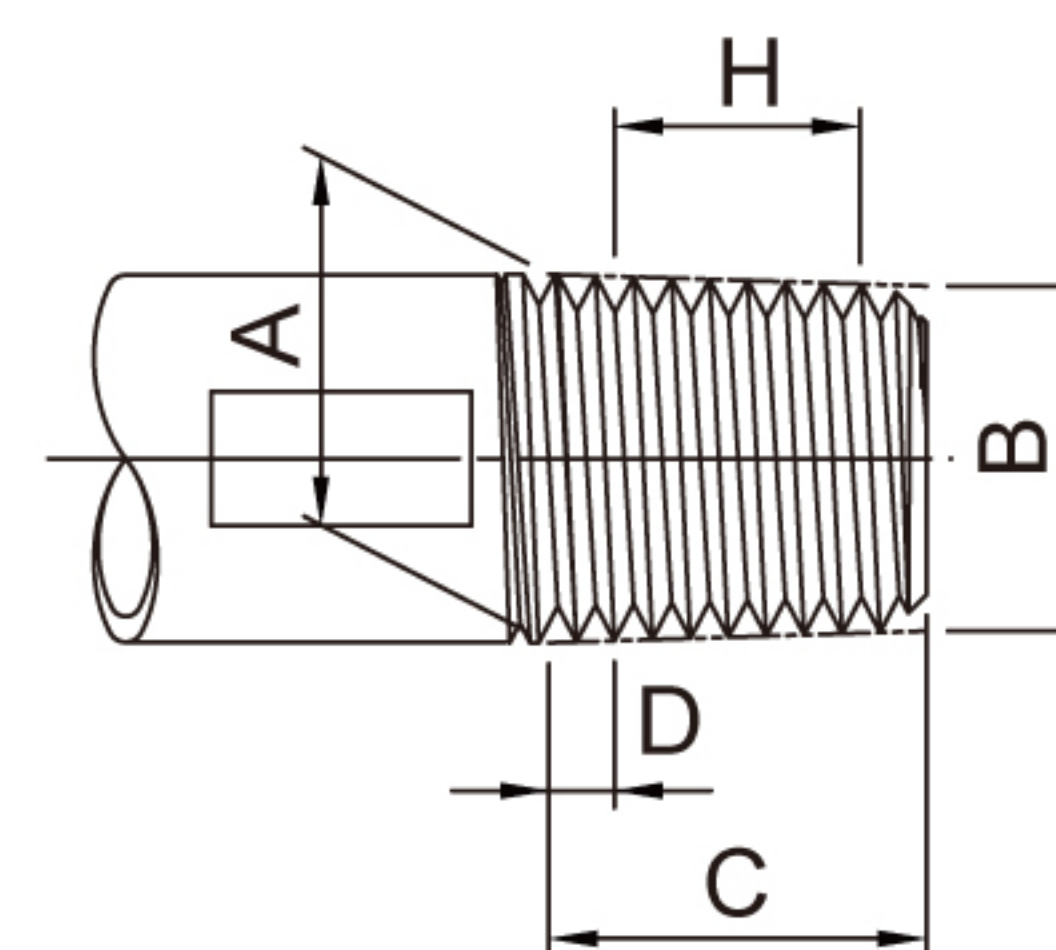
GAUGE JIS PIPE THREAD

JIS 錐度管牙螺紋牙規



OUR STANDARD (FOR REFERENCE)

楊桃標準錐度管牙



TAPER PIPE THREAD

錐度管牙尺寸表

SIZE	T / IN	A	B	C	D	E	F	G	H	J	K	L	M	N
1/2"	14	21.39	20.27	18	2.5	21.24	20.96	20.45	13	4.54	18.63	17.48	15.5	18.5
3/4"	14	26.88	25.63	20	2.5	26.72	26.44	25.85	14	4.54	24.12	22.84	17.5	20.5
1"	11	33.86	32.42	23	4	33.61	33.25	32.60	16	5.77	30.29	28.92	19	22
1.1/4"	11	42.52	40.96	25	4	42.27	41.91	41.12	18	5.77	38.95	37.45	21	24
1.1/2"	11	48.41	46.85	25	4	48.16	47.80	47.01	18	5.77	44.85	43.35	21	24
2"	11	60.29	58.41	30	5	59.97	59.61	58.62	22	5.77	56.66	54.91	25	28
2.1/2"	11	75.89	74.01	30	5.5	75.54	75.18	74.09	23	5.77	72.23	70.51	24.5	27.5
3"	11	88.59	86.40	35	5.5	88.24	87.88	86.59	26	5.77	84.93	82.90	29.5	32.5